Stainless Steel ASME Class 150 Flanged Std. Port Ball Valve - 1.5" through 2"

For STANDARDS COMPLIANCE and STANDARD FEATURES refer to page D-3.



STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A351 CF8M
2	Retainer	ASTM A276 Type 316
3	Ball	ASTM A276 Type 316
4	Stem	ASTM A276 Type 316
5	Packing Gland	ASTM A276 Type 316
6	Stem Seals	PTFE
7	Seats	RPTFE
8	Gland Screws	ASTM A193 B8 Class 1
9	Gland Plate	302 or 304 SS
10	Stem Nut	316 SS
11	Lever	302 or 304 SS with Vinyl Grip
12	Stem Bearing	RPTFE
13	Stop	ASTM A276 Type 316
14	Stop Screw	18-8 SS
15	Lock Plate	302 or 304 SS
16	Body Seal	RPTFE
17	Lockwasher	302 or 304 SS
18	Grounding Spring	SS

VARIATIONS AVAILABLE:

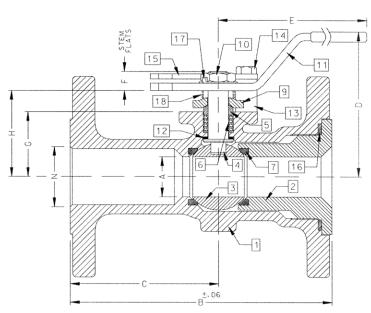
87H - Hastelloy

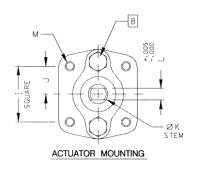
87M - Monel (1.5" to 2" only)

87N - Nickel

OPTIONS AVAILABLE: (More information in Section J)

(SUFFIX)	OPTION
-01	Standard Configuration
-04-	2.25" CS Stem Extension
-14-	Side Vented Ball (Uni-Directional)
-15-	Wheel Handle, Steel
-21-	UHMWPE Seats
-24-	Fire Safe (Graphite Packing and Seal)
-35-	PTFE Seats and Seals
-38-	PEEK Seats and Graphite Packing
-49-	No Lubrication. Assembled Dry.
-57-	Oxygen Cleaned
-65-	MPTFE Seats and Graphite Packing (Fire Safe)
-69-	Drilled and Tapped Purge Port with Plug
-70-	4" Extended Bonnet
-73-	316 SS Spiral Wound Gaskets w/PTFE Filler
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	Multi-Seal (Super TFE) 87A/88A Series
-90-	4" Extended Bonnet with Double Packing
-9P-	4" Extended Bonnet with Double Packing & Port
-MP-	Positive Material Identification
-TC-	With Test Certificate
-TD-	Tested to API Spec 6D
-UL-	UL & CSA Listed (w/Markings)





FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-9, GRAPH NO. 2

PRODUCT NUMBER	SIZE	A	В	C	D	E	F	G	Н	ı	J	K	L	M	N	WT.
87A-107-01	1.5"	1.25	6.50	3.50	4.85	6.53	0.47	1.85	2.38	1.392	0.696	0.500	0.287	1/4-20	1.50	9
87A-108-01	2"	1.50	7.00	3.69	4.62	6.65	0.72	2.41	3.09	1.949	0.974	0.625	0.412	5/16-18	2.00	18



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Stainless Steel ASME Class 150 Flanged Std. Port Ball Valve - 2.5" through 3"

For STANDARDS COMPLIANCE and STANDARD FEATURES refer to page D-3.

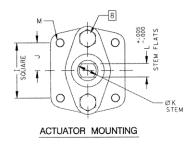


STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A351 CF8M
2	Retainer	ASTM A351 CF8M
3	Ball	ASTM A276 Type 316 or A351 CF8M
4	Stem	ASTM A276 Type 316
5	Packing Gland	ASTM A276 Type 316
6	Stem Seals	PTFE
7	Seats	RPTFE
8	Gland Screws	ASTM A193 B8 Class 1
9	Gland Plate	316 SS
10	Stem Nut	18-8 SS
11	Lever	316 SS
12	Stem Bearing	RPTFE
13	Stop	ASTM A276 Type 316
14	Stop Screw	316 SS
15	Lock Plate	302 or 304 SS
16	Body Seal	RPTFE
17	Grounding Spring	SS
18	Body Joint Stud	ASTM A193 Grade B8M
19	Body Joint Nut	ASTM A194 Grade 8
20	Lockwasher	302 or 304 SS

OPTIONS AVAILABLE: (More information in Section J)

(SUFFIX)	OPTION
-01	Standard Configuration
-04-	2.25" CS Stem Extension
-14-	Side Vented Ball (Uni-Directional)
-21-	UHMWPE Seats
-24-	Fire Safe (Graphite Packing and Seal)
-35-	PTFE Seats and Seals
-38-	PEEK Seats and Graphite Packing
-49-	No Lubrication. Assembled Dry.
-57-	Oxygen Cleaned
-65-	MPTFE Seats and Graphite Packing (Fire Safe)
-67-	Cleaned For Industrial Gases
-69-	Drilled and Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-73-	316 SS Spiral Wound Gaskets w/PTFE Filler
-76-	Live Loaded 87A/88A Series (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	Multi-Seal (Super TFE) 87A/88A Series
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-MP-	Positive Material Identification
-TC-	With Test Certificate
-TD-	Tested to API Spec 6D
-UL-	UL & CSA Listed (w/Markings)



FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-9, GRAPH NO. 2

PRODUCT NUMBER	SIZE	A	В	C	D	E	F	G	Н	ı	J	K	L	М	N	WT.
87A-109-01	2.5"	2.00	7.50	3.50	5.61	8.41	0.80	3.31	4.08	1.949	0.974	0.750	0.477	5/16-18	2.50	27
87A-100-01	3"	2.50	8.00	3.51	6.24	8.41	0.80	3.94	4.71	1.949	0.974	0.750	0.477	5/16-18	3.00	34





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Stainless Steel ASME Class 150 Flanged Std. Port Ball Valve - 4" through 8"

For STANDARDS COMPLIANCE and STANDARD FEATURES refer to page D-3.

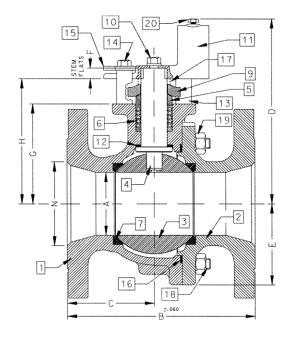


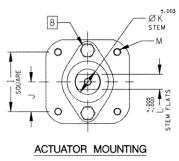
STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A351 CF8M
2	Retainer	ASTM A351 CF8M
3	Ball	ASTM A276 Type 316 or A351 CF8M
4	Stem	ASTM A276 Type 316
5	Packing Gland	ASTM A276 Type 316
6	Stem Seals	PTFE
7	Seats	RPTFE
8	Gland Screws	ASTM A193 B8 Class 1
9	Gland Plate	316 SS
10	Adapter Screw	18-8 SS
11	Handle Adapter	316 SS
12	Stem Bearing	RPTFE
13	Stop	ASTM A276 Type 316
14	Stop Screw	316 SS
15	Lock Plate	302 or 304 SS
16	Body Seal	RPTFE
17	Grounding Spring	SS
18	Body Joint Stud	ASTM A193 Grade B8M
19	Body Joint Nut	ASTM A194 Grade 8
20	Lockwasher	302 or 304 SS
21	Pipe Handle	Galvanized Steel (not Shown)

OPTIONS AVAILABLE: (More information in Section J)

(SUFFIX)	OPTION
-01	Standard Configuration
-14-	Side Vented Ball (Uni-Directional)
-21-	UHMWPF Seats
-21-	Fire Safe (Graphite Packing and Seal)
-35-	PTEF Seats and Seals
-49-	Jeans and Jeans
	No Lubrication. Assembled Dry.
-57-	Oxygen Cleaned
-65-	MPTFE Seats and Graphite Packing (Fire Safe)
-67-	Cleaned For Industrial Gases
-69-	Drilled and Tapped Purge Ports with Plugs
-70-	Extended Bonnet
-73-	316 SS Spiral Wound Gaskets w/PTFE Filler
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	Multi-Seal (Super TFE) 87A/88A Series
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-PM-	Positive Material Identification
-TC-	With Test Certificate
-TD-	Tested to API Spec 6D
-UL-	UL & CSA Listed (w/Markings)





FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-9, GRAPH NO. 2

PRODUCT NUMBER	SIZE	A	В	C	D	E	F	G	Н	ı	J	K	L	M	N	WT.
87A-10A-01	4"	3.00	9.00	4.18	8.80	3.88	0.50	4.75	5.95	2.840	1.420	1.250	0.725	3/8-16	4.00	73
87A-10C-01	6"	4.00	10.50	4.69	9.99	5.13	0.50	5.94	7.13	2.840	1.420	1.250	0.725	3/8-16	6.00	117
87A-10E-01	8"	6.00	18.00	9.00	13.73	7.00	1.00	7.75	9.48	4.596	2.298	2.000	1.375	3/4-10	8.00	310



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Stainless Steel ASME Class 150 Flanged Std. Port Ball Valve - 10"

For STANDARDS COMPLIANCE and STANDARD FEATURES refer to page D-3.



STANDARD MATERIAL LIST

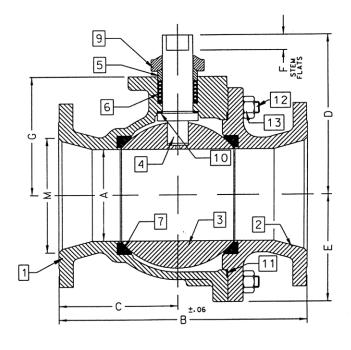
	PART	MATERIAL
1	Body	ASTM A351 CF8M
2	Retainer	ASTM A351 CF8M
3	Ball	ASTM A276 Type 316 or A351 CF8M
4	Stem	ASTM A276 Type 316
5	Packing Gland	ASTM A276 Type 316
6	Stem Seals	PTFE
7	Seats	RPTFE
8	Gland Screws	ASTM A193 B8 Class 1
9	Gland Plate	316 SS
10	Stem Bearing	RPTFE
11	Body Seal	RPTFE
12	Body Joint Stud	ASTM A193 Grade B8M
13	Body Joint Nut	ASTM A194 Grade 8

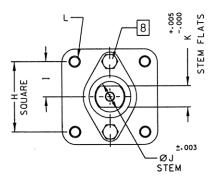
VARIATIONS AVAILABLE:

87H - Hastelloy 87N - Nickel

OPTIONS AVAILABLE: (More information in Section J)

	7117112712221 (
(SUFFIX)	OPTION
-01	Standard Configuration
-14-	Side Vented Ball (Uni-Directional)
-21-	UHMWPE Seats
-24-	Fire Safe (Graphite Packing and Seal)
-35-	PTFE Seats and Seals
-49-	No Lubrication. Assembled Dry.
-57-	Oxygen Cleaned
-65-	MPTFE Seats and Graphite Packing (Fire Safe)
-69-	Drilled and Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-77-	Live Loaded 87A/88A Series (Gear, Actuator)
-80-	Multi-Seal (Super TFE)
-90-	4" Extended Bonnet with Double Packing
-9P-	4" Extended Bonnet with Double Packing & Port
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-PM-	Positive Material Identification
-TC-	With Test Certificate
-TD-	Tested to API Spec 6D
-UL-	UL & CSA Listed (w/Markings)





ACTUATOR MOUNTING

FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-9, GRAPH NO. 2

PRODUCT NUMBER	SIZE	A	В	C	D	E	F	G	Н	I	J	K	L	М	WT.
87A-10G-01	10"	8.00	21.00	10.37	12.83	9.18	1.00	10.22	4.596	2.298	2.000	1.375	3/4-10	10.00	526



ASME FLANGED BALL VALVES

Features and Benefits

87A, 87B, 88A, 88B, & 88L Series



STANDARDS COMPLIANCE:

Except where specifically noted all valves within this family of products complies with the requirements of this listed standard.

ASME B16.5 "Pipe Flanges and Flanged Fittings"
ASME B16.10 "Face to Face Dimensions of Valves"

ASME B16.34 "Valves - Flanged, Threaded, and Welding End"

ASME B16.33 "Manual Operated Metallic Gas Valves for Use in Gas Piping Systems up to 125 psig"

ASME B16.38 "Large Metallic Valves for Gas Distribution (Manually Operated NPS 2.5" to 12", 125 psig)"

ASME B31.1 "Power Piping"

ASME B31.3 "Chemical Plant and Petroleum Refinery Piping"
ASME B31.8 "Gas Transmission and Distribution Piping Systems"

API 607, 5th edition "Fire Test - Soft Seated Quarter Turn Valves" (-24 Option Required)

API 608 "Ball Valves - Flanged, Threaded, and Welding End"

MSS SP-25 "Standard Marking System for Valves"
MSS SP-61 "Pressure Testing of Steel Valves"

MSS SP-72 "Ball Valves with Flanged or Buttweld Ends"

UL 125 "Valves for Anhydrous Ammonia and LP-Gas (Other than Safety Relief)"

NSF/ANSI 61 (2010) Section 8, Annex F & G

NSF-372 Drinking Water System Components - Lead Content

STANDARDS FEATURES:

Except where specifically noted all valves within this family of products include all listed features as standard.

- Two Position Locking Device (Valves 6" FP, 8" SP and smaller)
- · CHV Style Adjustable Stem Seals
- Four Point ISO 5211 Mounting Pad Bolt Pattern
- Slot Vented Ball for Thermal Expansion
- Rated 150 psig Saturated Steam
- Anti-static Grounded Ball and Stem
- Blow-out Proof Stem Design
- · Cast Boss for Bleed / Drain Port
- Vacuum Service to 29 inches of Hg
- NACE MR0175 (2000) Compliance on all 87A/87B and 88A/88B Valves
- NACE MR0103 (2003) Compliance on all 87A/87B and 88A/88B Valves

PRODUCT APPROVALS:

CSA (Reference: ASME B16.33 & B16.38)

UL (Reference: Control Number 195H)

UL (YSDT) LP-Gas Shut-Off ValvesUL (MHKZ) Manual Valves

UL (YRBX) Flammable Liquid Shut-Off Valves

UL (YRPV) Gas Shut-Off Valves

UL (YQNZ) Compressed Gas Shut-Off ValvesUL (YQAR) Anhydrous Ammonia Shut-Off Valves



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ASME FLANGED BALL VALVES

87A, 87B, 88A, 88B, & 88L Series

VARIATIONS AVAILABLE:



REFERENCE DATA:				ALLOY SERIES FLANGED BALL VALVES								
SIZE	PORT	ANSI CLASS	DIMENSIONAL DATA PAGE	STAINLESS STEEL	ALLOY 20	* HASTELLOY	* NICKEL	* NI-CU				
1.5" & 2"	Standard	150	D-1	87A-10X	87A-40X	87H-1HX	87N-1NX	87M-13X				
2.5" & 3"	Standard	150	D-2	87A-10X	87A-40X	87H-1HX	87N-1NX	N/A				
4", 6" & 8"	Standard	150	D-3	87A-10X	87A-40X	87H-1HX	87N-1NX	N/A				
10"	Standard	150	D-4	87A-10X	87A-40X	87H-1HX	87N-1NX	N/A				
1/2", 3/4" & 1"	Full	150	D-5	87A-20X	87A-50X	87H-2HX	87N-2NX	87M-23X				
1.5", 2" & 2.5"	Full	150	D-6	87A-20X	87A-50X	87H-2HX	87N-2NX	87M-23X				
3", 4", & 6"	Full	150	D-7	87A-20X	87A-50X	87H-2HX	87N-2NX	N/A				
8", 10" & 12"	Full	150	D-8	87A-20X	87A-50X	87H-2HX	87N-2NX	N/A				
1.5" & 2"	Standard	300	D-9	87A-70X	87A-80X	87H-7HX	87N-7NX	N/A				
2.5" & 3"	Standard	300	D-10	87A-70X	87A-80X	87H-7HX	87N-7NX	N/A				
4", 6" & 8"	Standard	300	D-11	87A-70X	87A-80X	87H-7HX	87N-7NX	N/A				
10"	Standard	300	D-12	87A-70X	87A-80X	87H-7HX	87N-7NX	N/A				
1/2", 3/4" & 1"	Full	300	D-13	87A-90X	87A-60X	87H-9HX	87N-9NX	87M-93X				
1.5", 2" & 2.5"	Full	300	D-14	87A-90X	87A-60X	87H-9HX	87N-9NX	87M-93X				
3", 4", & 6"	Full	300	D-15	87A-90X	87A-60X	87H-9HX	87N-9NX	N/A				
8", 10" & 12"	Full	300	D-16	87A-90X	87A-60X	87H-9HX	87N-9NX	N/A				

^{*} Minimum Quantities May Apply

ALLOY MATERIAL OF CONSTRUCTION FOR PRESSURE CONTAINING / RETAINING COMPONENTS:

ALLOY	STAINLESS STEEL	ALLOY 20	HASTELLOY*	NICKEL*	NI-CU ALLOY*
Valve Series	87A-100/200,	87A-400/500,	87H-1H0/2H0,	87N-1N0/2N0,	87M-130/230,
valve Series	87A-700/900	87A-600/800	87H-7H0/9H0	87N-7N0/9N0	87M-730/930
Body	A351-CF8M	A351-CN7M	A494-CW12MW	A494-CZ100	A494-M35-1
Retainer	A351-CF8M or	A351-CN7M or	A494-CW12MW	A494-CZ100 or	A494-M35-1 or
Retailler	A276-316	B473-N08020	or B574-C276	B160-200	B164-K400
Dall	A351-CF8M or	A351-CN7M or	A494-CW12MW	A494-CZ100 or	A494-M35-1 or
Ball	A276-316	B473-N08020	or B574-C276	B160-200	B164-K400
Stem	A276-316	B473-N08020	B574-C276	B160-200	B164-K400
Factonous	A193-B8M,	A193-B8M,	A193-B8M,	A193-B8M,	A193-B8M,
Fasteners	A194-Gr8	A194-Gr8	A194-Gr8	A194-Gr8	A194-Gr8

^{*} Minimum Quantities May Apply



FLOW DATA

For Apollo® Ball Valves

The listed Cv"factors" are derived from actual flow testing, in the Apollo® Ball Valve Division, Conbraco Industries, Inc., Pageland, South Carolina. These tests were completed using standard "off the shelf" valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/ connection unit. Line pressure is not a factor. Because the Cv is a factor, the formula can be used to estimate flow of most media for valve sizing.

FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{SpGr}}$$

or
$$\Delta P = \frac{(Q)^2 (SpGr)}{(Cv)^2}$$

Where:

Q = flow in US gpm $\Delta P =$ pressure drop (psig)

SpGr = specific gravity at flowing temperature

Cv =valve constant FLOW OF GAS

Q = 1360 C_V
$$\sqrt{\frac{(\Delta P) (P_2)}{(SpGr) (T)}}$$

or
$$\Delta P = \frac{5.4 \times 10^{-7} (SpGr) (T) (Q)^2}{(Cv)^2 (P_2)}$$

Where:

Q = flow in SCFH

 $\Delta P =$ pressure drop (psig)

SpGr =specific gravity (based on air = 1.0) P_2 outlet pressure-psia (psig + 14.7)

(temp. °F + 460)T =

Cv =valve constant

Cv FACTORS FOR APOLLO VALVES

SIZE (IN.)	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
VALVE															
32-100/200 Series	5.1	6.6	8	24	30	45	55	95							
64-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622				
64W Series									629	1018	1622				
70B-140 Series	8.4	7.2	15	30	43	48	84	108	190	370	670				
70-100/200 Series	8.4	7.2	15	30	43	48	84	108	190	370	670				
70-300/400 Series			15	30	43	48	84	108							
70-600 Series	2.3	4.5	5.4	12	14	21	34	47							
70-800 Series	8.4	7.2	15	30	43	48	84								
71AR Series				30	43	48	84	108	190	370					
71-100/200 Series				30	43	48	84	108	190	370					
72-100/900 Series			26	48	65	125	170	216							
73A-100 Series	8.4	7.2	15	30	43	48	84	108							
73-300/400 Series			26	48	65	125	170	216							
74-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670				
75-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670				
76AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670				
76F-100 Series	8.1	15	15	51	68	125	177	389							
76-100 Series	8.4	7.2	15	30	43	48	84	108	190	370					
76-300/400 Series			26	48	65	125	170	216							
76-600 Series	2.3	4.5	5.4	12	14	21	34	47							
7K-100 Series			15	51	68	125	177	389	503						
77AR Series	8.1	15	15	51	68	125	177	389							
77C-100/200 Series	4.5	7.2	16	36	68	125	177	389	503						
77D-140 Series	4.5	7.2	16	36	68	125	177	389							
77D-640 Series				11	24	35									
77G-UL Series	4.5	7.2	16	36	68	125	177	389	503						
77W Series			16	36	68	125	177	389							
77X Series			16	36	68										
77-100/200 Series	8.1	15	15	51	68	125	177	389	503						
79 Series	8.5	8.5	9.8	32	44	66	148	218	440	390					

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FLOW DATA

For Apollo® Ball Valves

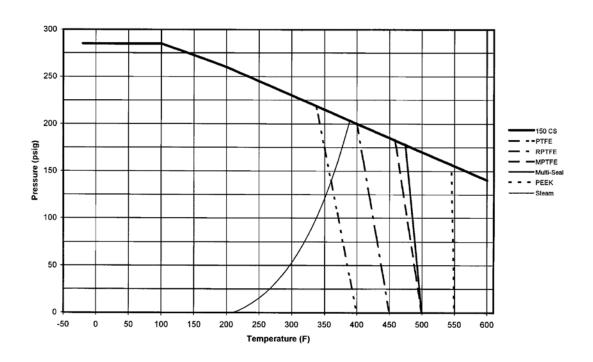
Cv FACTORS FOR APOLLO VALVES (continued from page M-3)

SIZE (IN.)	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
VALVE															
80/81 Series	8.4	7.2	15	30	43	48	84	108	190	370					
82-100/200 Series	8.1	14	26	51	68	120	170	376	510	996	1893				
83A/83B Series	8.1	14	26	51	68	120	170	376							
83R-100/200 Series							170	376		996	1893				
86A/86B Series	8.1	14	26	51	68	120	170	376							
86R-100/200 Series							170	376		996	1893				
87A-100 Series							86	104	234	375	673	1099	1902	3890	
87A-200 Series			15	19	75		195	410	545	1021	2016	4837	9250	15170	22390
87A-700 Series							86	104	234	375	673	1099	1902	3890	
87A-900 Series			15	19	75		195	410	545	1021	2016	4837	9250	15170	22390
87B-100 Series										375	673	1099	1902	3890	
88A-100 Series							86	104	234	375	673	1099	1902	3890	
88A-200 Series			15	19	75		195	410	545	1021	2016	4837	9250	15170	22390
88A-700 Series							86	104	234	375	673	1099	1902	3890	
88A-900 Series			15	19	75		195	410	545	1021	2016	4837	9250	15170	22390
88B-100 Series										375	673	1099	1902	3890	
89-100 Series	8.4	7.2	15	30	43	48	84	108	190	370					
9A-100 Series	8.3	6.7	5.7	10	16	25	40	62							
91-100 Series	8.3	6.7	5.7	10	16	25	40	62							
92-100 Series	8.3	6.7	5.7	10	16	25	40	62							
93-100 Series	8.3	6.7	5.7	10	16	25	40	62							
94A-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622				
95-100/200 Series			15	51	68										
95A-300/400 Series			19	34	50										
96-100 Series	8.3	6.7	5.7	10	16	25	40	62							
399-100 Series	8.4	7.2	15	30	43	48	84	108	190	370					
489-100 Series	8.4	7.2	15	30	43	48	84	108	190	370					

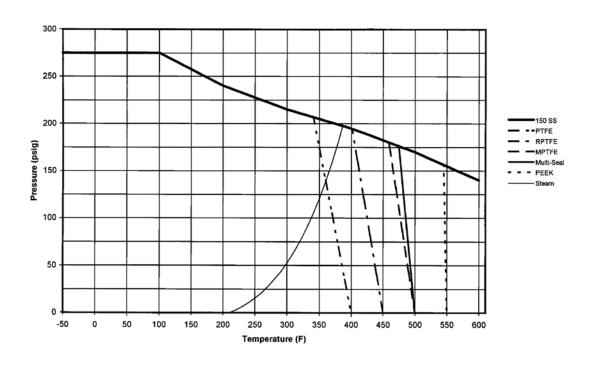


PRESSURE TEMPERATURE RATINGS

Class 150 CS (GRAPH 1)



Class 150 SS (GRAPH 2)





myByts